



TECHNICAL DATA SHEET

IMP168 Copper Weld Thru Primer

IMP168 Copper Weld Thru Primer provides corrosion protection when welding ferrous metal.

FEATURES

- ›Copper for improved conductivity
- ›Zinc for corrosion protection
- ›Less distortion and splatter
- ›Quick drying

PROPERTIES

- ›IMP168 Weld Thru Primer Aerosol Container
- ›MIR: Category WTP < .98
- ›Actual VOC: 320 g/l

SUITABLE SURFACES

- ›Bare metal

APPLICATION & HANDLING

- ›Shake can for one minute after mixing ball begins to rattle.
- ›Clean surface with a wax and grease remover.
- ›Sand with 80 grit paper. Surface must be bare metal.
- ›Blow off dust and re-clean with a wax and grease remover.
- ›Apply 2 medium wet coats to both surfaces
- ›Allow 3-5 minutes flash time between coats.
- ›Coating must be dry prior to welding (approximately 20 minutes).

NOTES

- ›Remove any excess IMP168 Copper Weld Thru Primer prior to applying any filler, otherwise lifting will occur.
- ›After each use, turn can upside down and spray several seconds to clear spray tip.

STORAGE

- ›IMP168 Copper Weld Thru Primer should be stored in a cool, dry location with adequate ventilation. Store away from any heat, flames or any area where sparks may be present. Shelf life is 18 months when stored properly and under normal conditions.

Disclaimer: The information provided in this technical data sheet is for guidance only. The technical data sheet is not a warranty. All implied warranties are expressly disclaimed. Users of IMP168 Copper Weld Thru Primer are responsible for the product. Be sure it is suitable for your environment and needs. All data is subject to change. Always review the Safety Data Sheet (SDS) and product label to determine health hazards, usage instructions and precautions. SDS and product label are available upon request.

Check local VOC regulations to ensure compliance in your area.

IMPACT Performance Products are distributed by members of **Refinish Distributors Alliance, Inc.**

P.O. Box 10431, Jackson, TN 38308, (731) 394-9366

www.rda-impact.com