



TECHNICAL DATA SHEET

IMP191 Gray High Build Primer

IMP191 Gray High Build Primer is a high build flexible primer for use on metal, aluminum, fiberglass and most plastics.

FEATURES

- ›Excellent sanding characteristics
- ›Apply to multiple substrates
- ›Superior adhesion
- ›Quick filling properties
- ›Topcoat with most automotive paint systems

PROPERTIES

- ›IMP191 Gray High Build Primer Aerosol Container
- ›Category ABT < 1.55

SUITABLE SURFACES

- ›Aluminum
- ›Fiberglass
- ›Plastic
- ›SMC
- ›Steel

APPLICATION & HANDLING

- ›SMC AND FIBERGLASS: Clean surface with a wax and grease remover. Sand surface with 180-320 grit sandpaper and clean again with a wax and grease remover. Do not saturate any exposed fibers.
- ›STEEL AND ALUMINUM: Clean surface thoroughly with a wax and grease remover. Sand surface with 180-320 grit sandpaper and clean again with a wax and grease remover.
- ›PLASTIC: Clean surface thoroughly with a scuffing paste and rinse with water. Next, clean with a wax and grease remover designed for plastic. Sand surface with 180-320 grit sandpaper and clean again with a wax and grease remover. Repeat cleaning until water no longer beads on surface. Apply IMP199 Adhesion Promoter to olefin-based plastics.
- ›Apply 2-3 medium wet coats.
- ›Allow 10 minutes flash time between coats.
- ›Allow 1 hour dry time before sanding.
- ›Sand with 320-400 grit sandpaper
- ›Topcoat per manufacturers instructions.

NOTES

- ›After each use, turn can upside down and spray several seconds to clear spray tip.

Disclaimer: The information provided in this technical data sheet is for guidance only. The technical data sheet is not a warranty. All implied warranties are expressly disclaimed. Users of IMP191 Gray High Build Primer are responsible for the product. Be sure it is suitable for your environment and needs. All data is subject to change. Always review the Safety Data Sheet (SDS) and product label to determine health hazards, usage instructions and precautions. SDS and product label are available upon request.

Check local VOC regulations to ensure compliance in your area.

IMPACT Performance Products are distributed by members of Refinish Distributors Alliance, Inc.

P.O. Box 10431, Jackson, TN 38308, (731) 394-9366

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STORAGE

IMP191 Gray High Build Primer should be stored in a cool, dry location with adequate ventilation. Store away from any heat, flames or any area where sparks may be present. Shelf life is 2 years when stored properly and under normal conditions.

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