



TECHNICAL DATA SHEET

IMP5600, IMP5665, IMP5675 and IMP5685

Clearcoat and Activators

Urethane clearcoat and activators for automotive refinishing.

FEATURES

- › Outstanding gloss and DOI
- › High quality sand and buff properties
- › Quick and thorough cure process
- › Superior UV protection
- › Two-coat application

PROPERTIES

- › IMP5600 Clear
- › IMP5065 Fast Activator
- › IMP5075 Medium Activator
- › IMP5085 Slow Activator
- › RTS VOC: 4.35 lbs/gal or 522 g/l
- › Pot Life: (1) hour at 70°F (21° C) and 50% RH (1) hour

SUITABLE SUBSTRATES

- › Fully cured refinish materials
- › Properly prepped OEM finishes
- › Automotive basecoat paint

HANDLING & APPLICATION

- › Prime and basecoat area per manufacturer's instructions.
- › Shake or stir thoroughly.
- › Mix by volume (4) parts IMP5600 Clearcoat to (1) part IMP5065, IMP5075 or IMP5085 Activator.
- › Set air pressure to 8 – 10 psi at the cap for HVLP equipment.
- › Use a spray gun equipped with a 1.2 – 1.4 fluid nozzle.
- › Spray (2) full coats, allowing 10 minutes between coats.
- › Dry time
 - To handle: 2–6 hours
 - To buff: 3–6 hours
 - To deliver: 8–24 hours
- › Force dry at 30 minutes @140°F (60° C) and allow to cool down before handling, buffing or delivering.

Disclaimer

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as RDA deems appropriate.

Users should review the Technical Data Sheet (TDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the TDS and product label are available upon request.

Check local VOC regulations to ensure compliance of all products in your area.